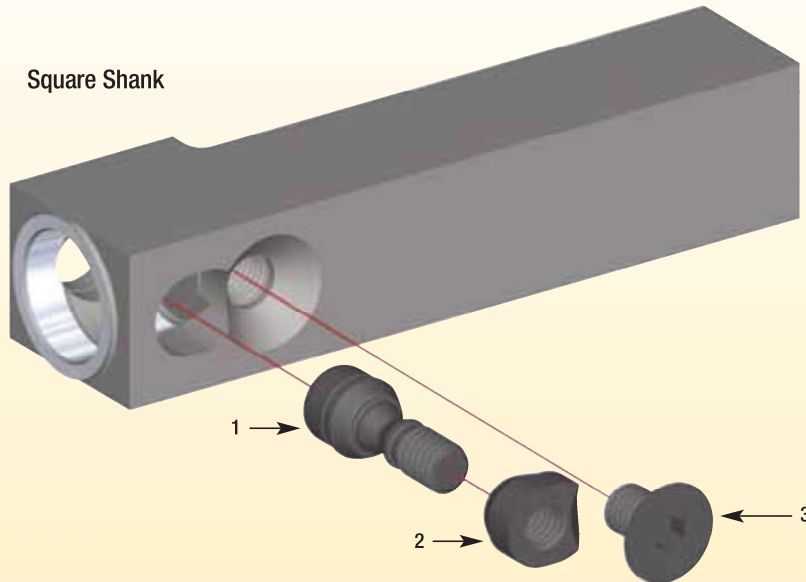


KM Micro/KM Mini Manual Clamping Repair Package Components



KM Manual Clamping Components • Functional Definitions

1. Torque Screw

- Rotation moves the locking cones.
 - Clockwise rotation secures cutting unit.
 - Counterclockwise rotation releases cutting unit.
- Provides bump-off angle.

2. Wedge Nut

- Contains anti-rotation feature.

3. Containment Screw

- Provides unlocking positive stop.
- Provides anchor for wedge nut anti-rotation feature.

Operator Maintenance

All KM Micro/KM Mini clamping units showing damage must be replaced or rebuilt. Burrs and nicks should be removed by stoning and/or polishing.

- Use KM Micro/KM Mini Plugs to protect clamping units when they are not in use.
 - For KM Micro Plugs, see page A117.
 - For KM Mini Plugs, see page A186.

KM Micro/KM Mini Manual Clamping Repair Packages

KM size	catalog number	order number
KM12	KM12NAPKG	3953388
KM16	KM16NAPKG	3953386
KM20	KM20NAPKG	3645146
KM25	KM25NAPKG	3645145

